



LIFE CAST – STEP BY STEP GUIDE

Important: By using this kit, you confirm that you have read the Safety & Important Notes and agree to the Product Disclaimer & Usage Terms. Contact us with any questions before you start.

Before You Begin: Please read through the entire guide once before starting. Each step can be paired with an accompanying illustration. Graphics may differ slightly, depending on materials/brands currently being used.

Protect Your Surroundings: Mold/Casting materials may splash, spill, stain, adhere to, clog or damage floors, walls, furniture, fabrics, plumbing and household surfaces.

- Work only on the supplied protective floor sheet in a cleared area.
- Keep away from carpets, upholstery, walls, electronics, clothing and valuable belongings.
- Clean spills immediately. Do not pour into drains or toilets.
- Wear old clothing and footwear.

You are responsible for selecting and fully protecting a suitable work area.

The supplied protective floor sheet offers limited spill protection only.

Body Preparation:

Proper preparation helps ensure comfort, accuracy, and a successful cast.

The scrotum should be smoothly shaved or closely trimmed prior to casting. Body hair can interfere with fine detail and may affect the final result.

You can apply a thin layer of petroleum jelly to areas where pubic hair is present along the pubic bone. This helps prevent the molding material from gripping hair during removal.

Do not apply petroleum jelly to the shaft or scrotum, as this can reduce surface detail.

Taking a few moments to prepare properly will help ensure the most accurate and comfortable casting experience.

This kit requires **two people**:

- **Model:** Maintains the position for casting
- **Assistant:** Mixes and pours the alginate

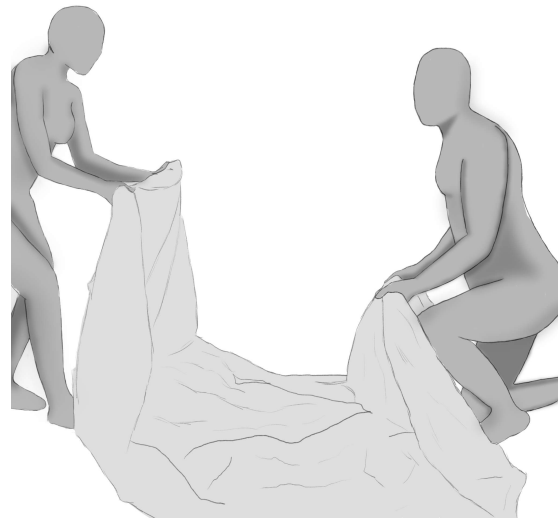
Check List:

Molding Container (You will have been provided your chosen container angle from order)	
Protective floor sheet (To reduce mess within work area)	
BAG A - 2x 500g of Alginate Packs (2.2lbs/1kg in total to be used per molding session)	
BAG B - 4lb of Casting Powder (To create your cast and mail to us for production)	
10 Quart Mixing Bucket (To be used when mixing alginate and water)	
2.5 Quart Mixing Cup (To be used when mixing casting powder and water)	
Hand Whisk (For mixing alginate and water)	
Wooden Stir Stick (Use to mix plaster and water)	
Thermometer (To check the water temperature before mixing with alginate)	
Bubble Wrap (To protect your completed cast inside mailer box)	
Mailer Box (Use to return your bubble-wrapped cast after approval and receipt of your prepaid return shipping label.)	
Approval Sheet (Required after casting) Upload your photos to get cast approval and we'll move onto stage 2	



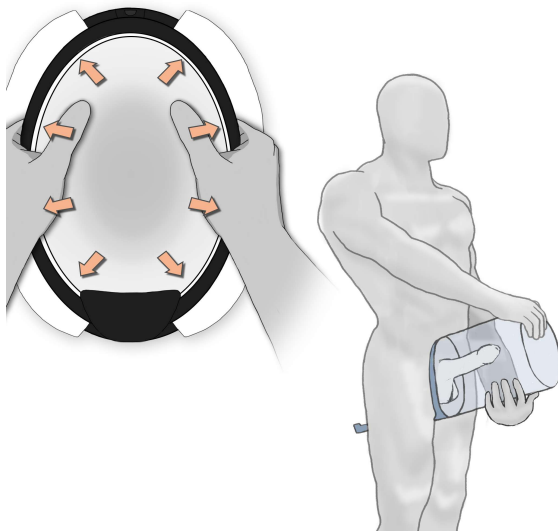
1. Check Your Materials

Unpack your kit and compare the contents with the included checklist above to ensure everything is present.



2. Prepare Your Workspace

Life casting can be messy. Choose a private area, lay down the protective floor sheet, and keep all parts within easy reach.



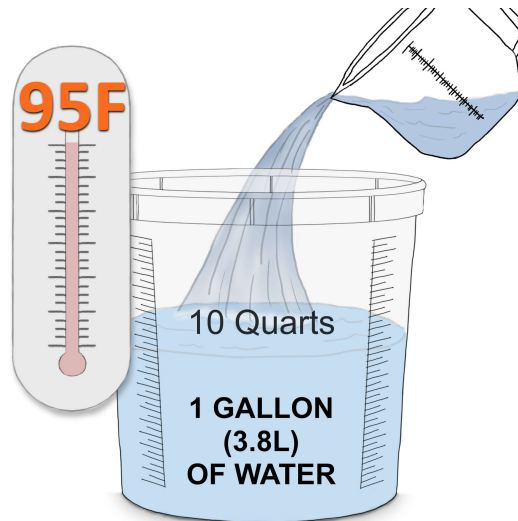
3. Adjust & Practice Positioning

The silicone liner may relax slightly during shipping. Press around the inner edges to ensure it sits flush to the insertion cup, before casting.

Before you begin, the model should practice how to position his penis and testicles in the molding container.

- Place the sloped side between the legs, keeping the legs firmly together around the slope/insert to help prevent gaps and leaks.
- Press the container against the body to form a seal.

Ensure the penis does not touch the container walls, and do not rest the testicles on the bottom of the container. **Keep the testicles lifted and centred, with a small visible gap beneath them, otherwise part of the mold will be missing.**

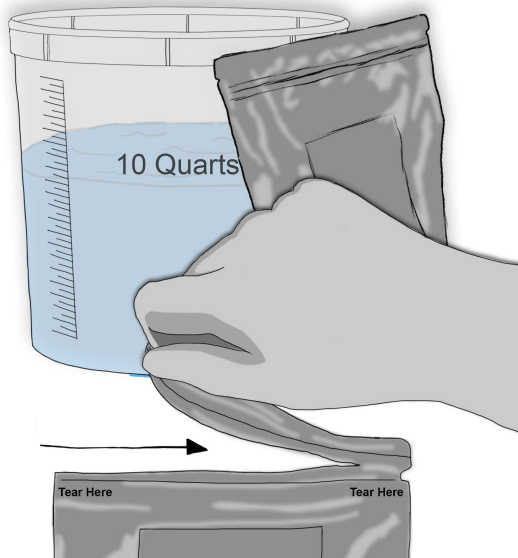


4. Measure the Water

Fill the mixing bucket with 1 US gallon (3.8 L) of water. **(There is a water fill line sticker on the bucket)**

Water temperature needs to be approximately **95°F** (use the thermometer provided).

Keeping an accurate temperature ensures proper working time and comfort for the model.



5. Prepare the Alginate

Open both alginate packs (**1kg**) from **Bag A**. Place them nearby for quick use. Have your hand whisk ready. **Work steadily — you have enough time if you follow the steps calmly.**



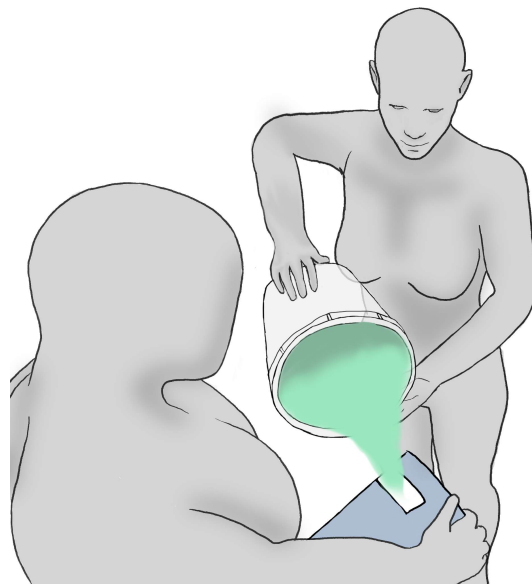
6. Mix the Alginate

When the model is ready and has a fully erect penis, start your timer and pour both alginate packs into the water whilst whisking rapidly. You have approx **1 minute** of workable mixing time.



7. Apply and Hold the Container Securely

After mixing, quickly apply a generous handful to coat the underside of the penis for improved detail. The model should then keep the container firmly pressed against his body, with the sloped side positioned between his legs to reduce alginate leakage. **Some leakage is normal.**



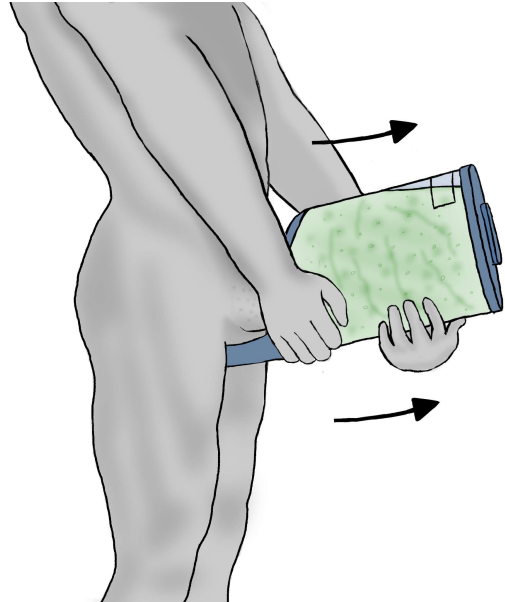
8. Pour

Before the alginate becomes solid, quickly pour it into the top opening of the molding container, filling it completely. The model should support the container from underneath with one hand.



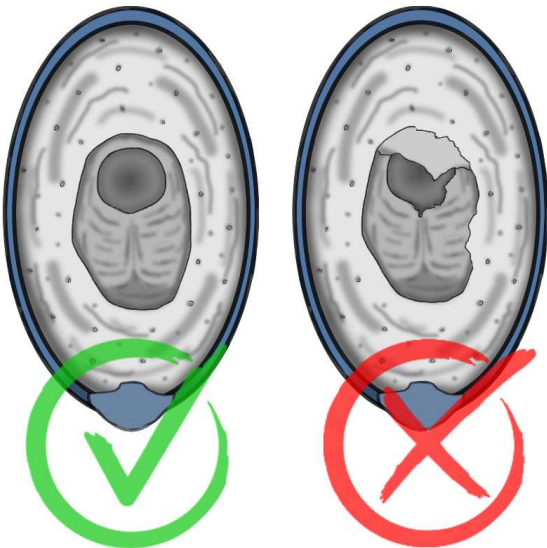
9. Maintain Position for 2 Minutes

Ensure the model stays still and centred, without touching the container walls. The mold will be distorted if the penis touches the inner walls of the molding container.



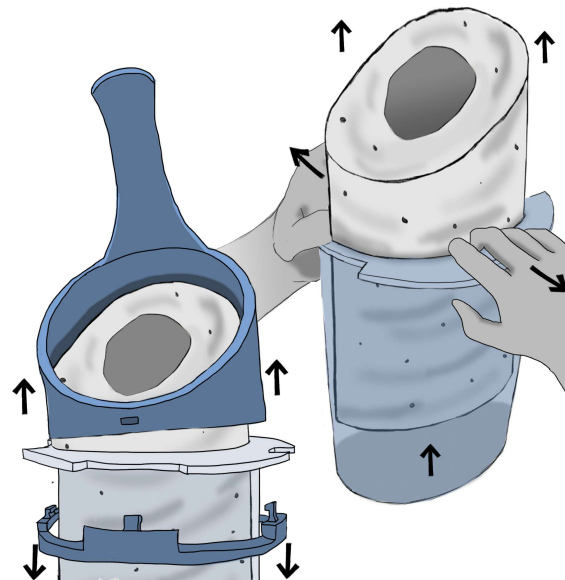
10. Slowly Remove Penis from Mold

After the **2 minutes**, the alginate will remain damp, but feel like a soft rubber. Slowly and gently remove the penis from the mold, being careful not to tear the alginate mold.



11. Inspect the Mold

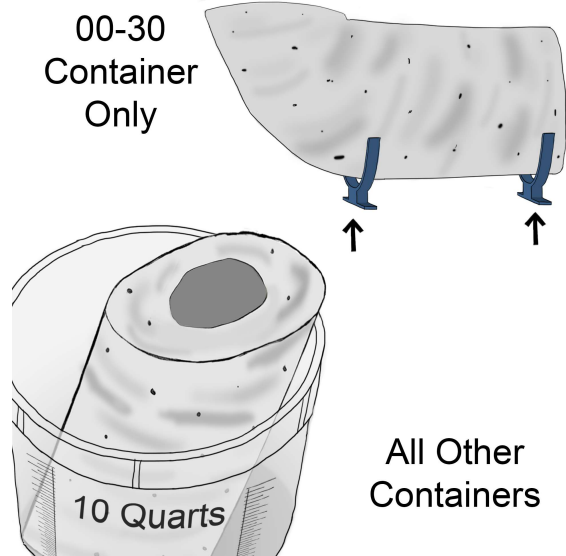
If the impression looks accurate, continue to next step. Don't worry about small bubbles / holes. (If the shape impression is clearly distorted or the mold looks torn, you'll need to start over from the beginning.)



12. Remove Alginate Mold from the Container

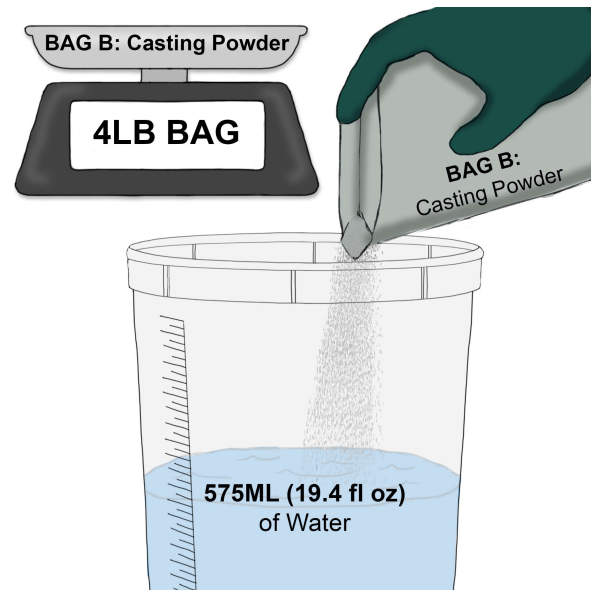
Carefully unclip the tabs of the insertion cup from the mold container and gently remove the silicone liner. You can then slide your hands under the alginate mold inside the silicone liner and gently slide it out.

Re-attach your molding container and store away safely, in case you need to use again.



13. Place in 10 Quart Bucket / Attach Support Clips

Use the 10 quart bucket to support your alginate mold with the mold insert facing upright, slight angles are fine. **If you used the 0-30 Degree molding container, you will instead need to use the 2 provided support brackets to keep the mold insert upright, throughout the casting.**

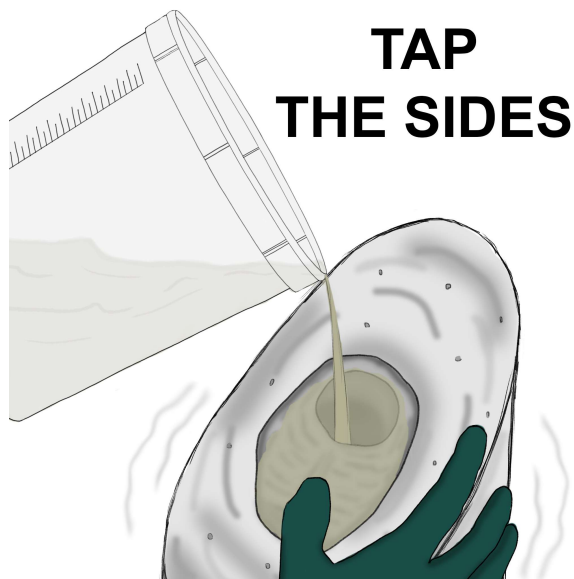


14. Prepare the Casting Powder

Fill the 2.5 quart cup with **575ml** of cold water.

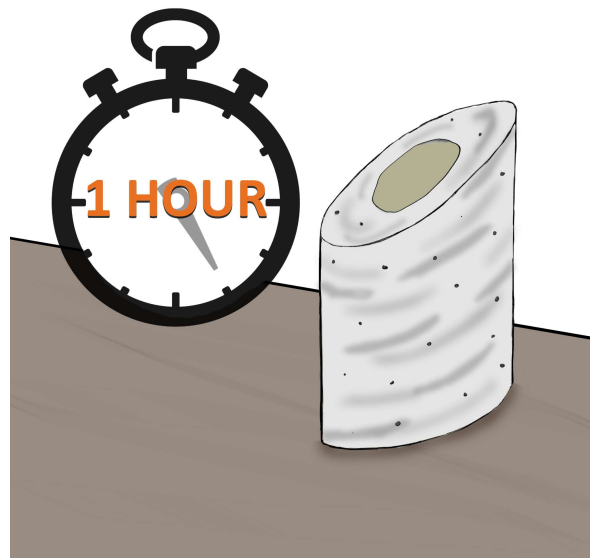
(There is a water fill line sticker on the cup)

Open **Bag B**, use the entire bag of casting powder (4lb). Add powder to water gradually, whilst stirring with wooden stir stick. Mix until it resembles pancake batter. **(Add the powder to the water, not the other way round. This avoids clumpy material.)**



15. Pour the Casting Mix

Carefully pour the casting mix into the alginate mold until full. Tap the container gently to release any air bubbles. We include more material than needed to ensure every cast fills completely.



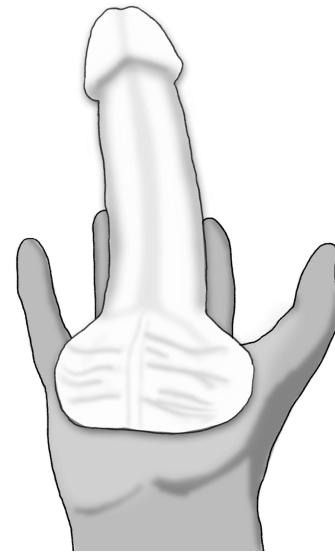
16. Allow the Cast to Cure

Let the cast harden inside the mold for **1 hour** without disturbance.



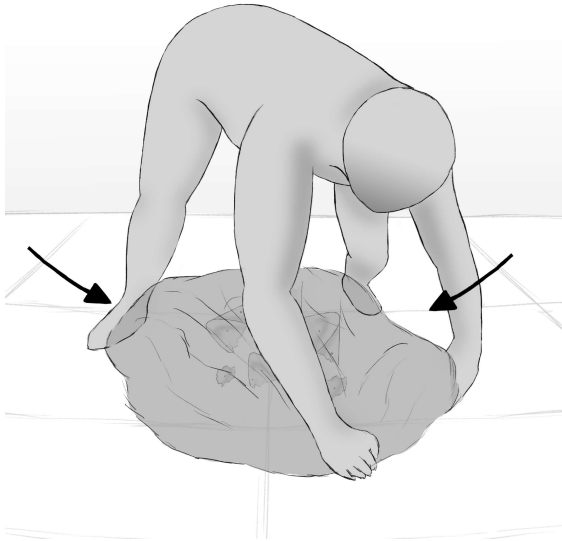
17. Remove the Cast

Carefully break away the alginate and gently remove the cured cast. Inspect it for accuracy and allow it to dry overnight.



18. Cast Suitability (If Applicable)

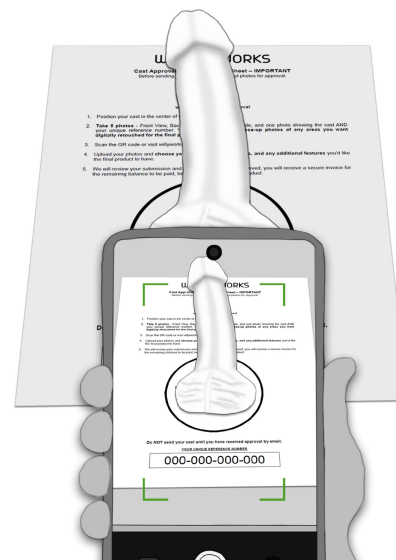
Check the result. If you're happy with it, store the cast safely while you clear up. If it's deformed, you'll need to start over. Additional alginate and casting powder can be ordered from our website if needed. The cast will be 3D scanned and digitally adjusted to remove minor surface imperfections and positioned at the most suitable angle for use.



19. Clean Up

Retain the molding container, mixing bucket, mixing cup, whisk, stir stick and support brackets in case another cast is required.

Never dispose of any material down drainage systems or toilets. Trash bins only.



20. Photograph the Cast

Place the dry cast on the approval sheet and take the photo angles as instructed. Make sure your reference number is visible in at least one of the photos. Include close-ups of any areas you want us to review. Minor imperfections and positioning can usually be corrected digitally during production.

CAST APPROVED!



YOU MAY NOW SHIP YOUR CAST

21. Cast Approval

Use the QR code or web link on the approval sheet to upload your photos — this step is required before you ship your cast to us. We will review your photos to confirm cast suitability.

22. Order Completion

Next, wait to receive an email from us to confirm approval of your cast. We will provide a prepaid return shipping label and a website link, where you can complete your payment for stage 2 and select your silicone firmness, color and base type.



23. Ship Your Cast

After payment is complete, wrap your cast in the bubble wrap, place it inside the mailer box, secure it with the provided strip of tape, and attach the prepaid return shipping label. Then send it to us. **We'll email you when the cast has arrived with an estimate of the expected production time.**

Times may vary. We'll keep you updated!

24. Receive Your Custom Product

Your completed silicone dildo will arrive in discreet, plain packaging.

Additional copies or variant requests may be made within **30 days** of the dispatch date. After this period, all production materials, casts, and digital files are securely disposed. Any future orders would require a new life-cast to be created.

If we have any questions during review or production, we'll contact you by email. Otherwise, you can expect discreet delivery of your finished product within the estimated production timeframe provided by email. If you need assistance at any stage, we're always happy to help.