



LIFE CAST – STEP BY STEP GUIDE

Important: By using this kit, you confirm that you have read the Safety & Important Notes and agree to the Product Disclaimer & Usage Terms. Contact us with any questions before you start.

Before You Begin: Please read through the entire guide once before starting. Each step can be paired with an accompanying illustration.

Body Preparation:

Proper preparation helps ensure comfort, accuracy, and a successful cast.

The scrotum should be smoothly shaved or closely trimmed prior to casting. Body hair can interfere with fine detail and may affect the final result.

You can apply a thin layer of petroleum jelly to areas where pubic hair is present along the pubic bone. This helps prevent the molding material from gripping hair during removal.

Do not apply petroleum jelly to the shaft or scrotum, as this can reduce surface detail.

Taking a few moments to prepare properly will help ensure the most accurate and comfortable casting experience.

This kit requires **two people**:

- **Model:** Maintains the position for casting
- **Assistant:** Mixes and pours the alginate

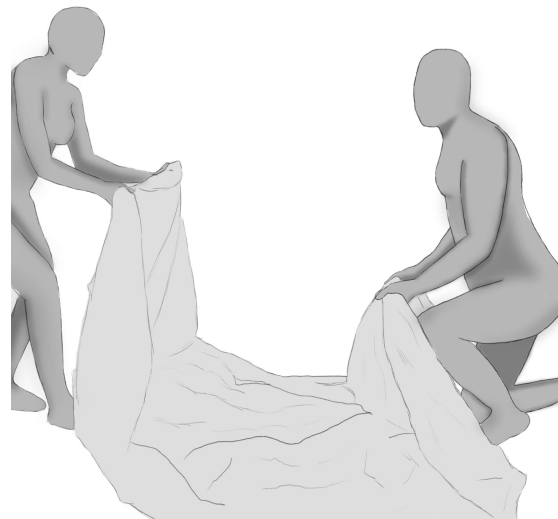
Check List:

Approval Sheet (Photos need to be taken of your cast on this sheet with your reference number showing)	
Molding Container	
Plastic floor sheet (To reduce mess within work area)	
2x 500g of Cavex Clevercast, Alginate Packs (2.2lbs/1kg in total to be used per molding session)	
4lb of Perfect Cast, casting powder (To create your cast and mail to us for production)	
5 Quarts Mixing Cup (To be used when mixing alginate and water)	
64oz Mixing Cup (To be used when mixing casting powder and water)	
Hand Whisk (For mixing alginate and water)	
Wooden Stir Stick (Use to mix plaster and water)	
Thermometer (To check the water temperature before mixing with alginate)	
Bubble Wrap (To protect your completed cast inside mailer box)	
Mailer Box (Pre-paid Label attached, bubble wrap completed cast & send back to us after approval)	
Approval Sheet (Required after casting) Upload your photos to get cast approval and we'll move onto stage 2	



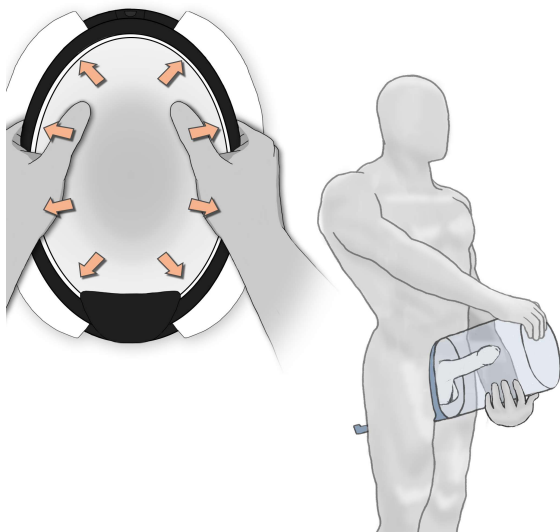
1. Check Your Materials

Unpack your kit and compare the contents with the included checklist above to ensure everything is present.



2. Prepare Your Workspace

Life casting can be messy. Choose a private area, lay down the plastic floor sheet, and keep all tools within easy reach.



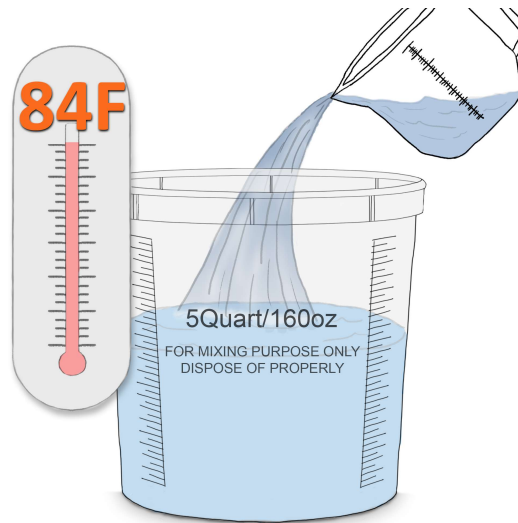
3. Adjust & Practice Positioning

The silicone liner may relax slightly during shipping. Gently press around the inner edges to ensure it sits flush to the insertion cup, before casting.

Before you begin, the model should practice how to position his penis in the molding container.

- Place the sloped side between the legs.
- Press the container gently against the body to form a light seal.

Important: Ensure the penis does not touch the container walls during molding.

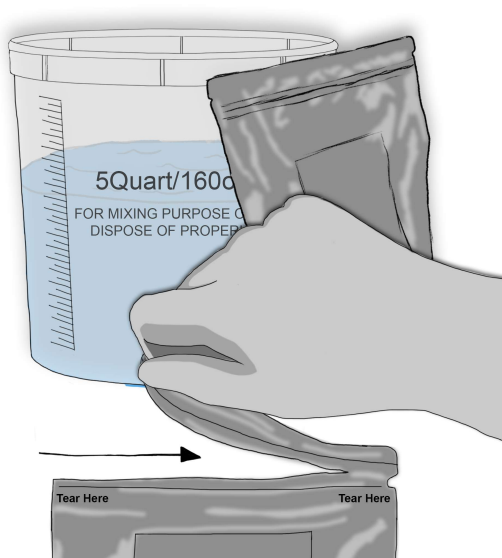


4. Measure the Water

Fill the 5-quart mixing cup with **3300 ml** of water. Water temperature needs to be **84°F**

(use the thermometer provided).

Keeping an accurate temperature ensures proper working time and comfort for the model.



5. Prepare the Alginate

Open both Cavex Clevercast alginate packs (1kg). Place them nearby for quick use. Have your hand whisk ready. **Work steadily — you have enough time if you follow the steps calmly.**



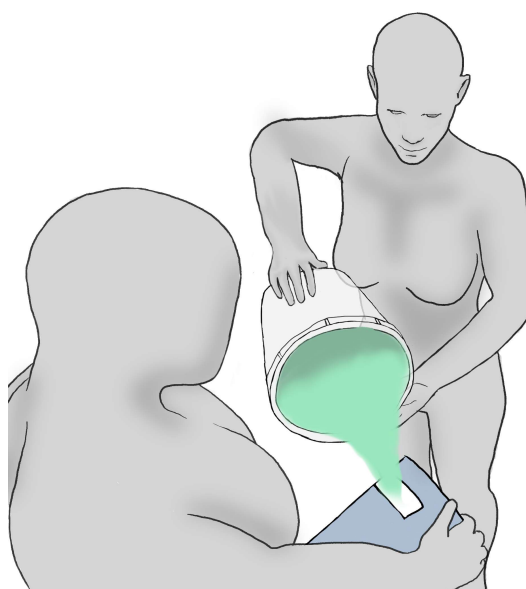
6. Mix the Alginate

When the model is ready and has a fully erect penis, start your timer and pour both Cavex Clevercast alginate packs into the water whilst whisking rapidly. You have approx **1 minute** of workable mixing time.



7. Apply and Hold the Container Securely

After mixing, quickly apply a generous handful to coat the underside of the penis for improved detail. The model should then keep the container firmly pressed against his body, with the sloped side positioned between his legs to reduce alginate leakage. Some leaking is normal.



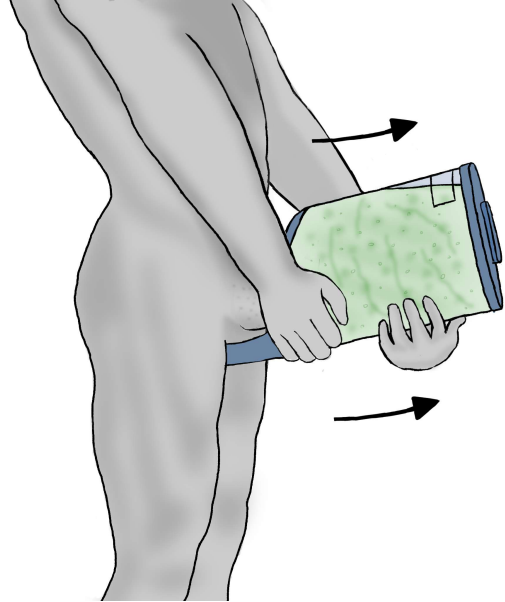
8. Pour

Before the alginate becomes solid, quickly pour it into the top opening of the molding container, filling it completely. The model should support the container from underneath with one hand.



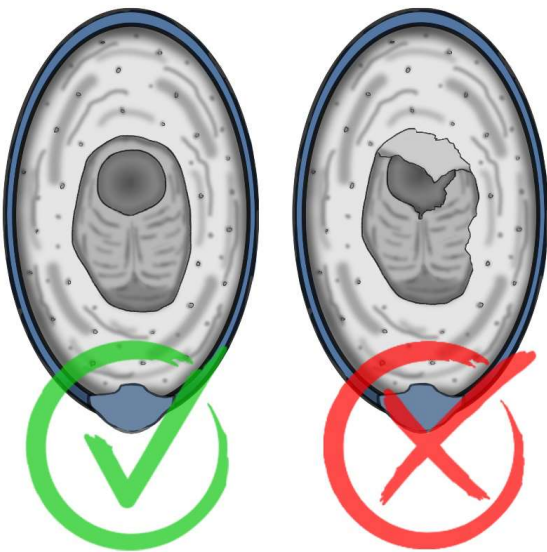
9. Maintain Position

Ensure the model stays still and centred, without touching the container walls. Contact with the sides can distort the mold.



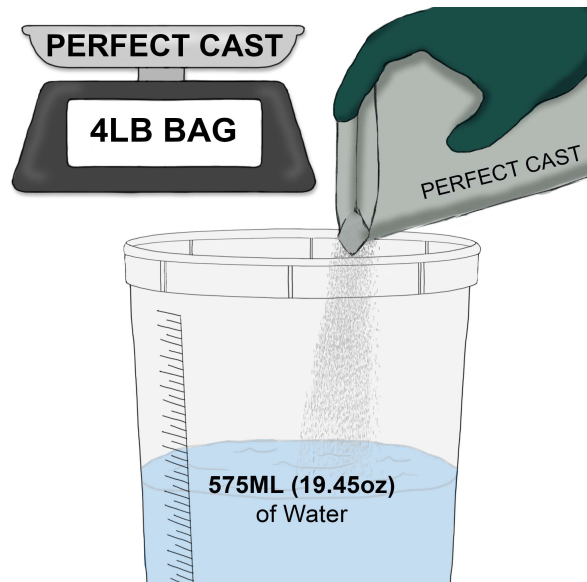
10. Allow the Mold to Cure

Within **1.5 minutes**, the alginate will remain damp, but feel solid, like a soft rubber. Just to be sure, wait an additional **30 seconds** and then gently remove the penis from the mold.



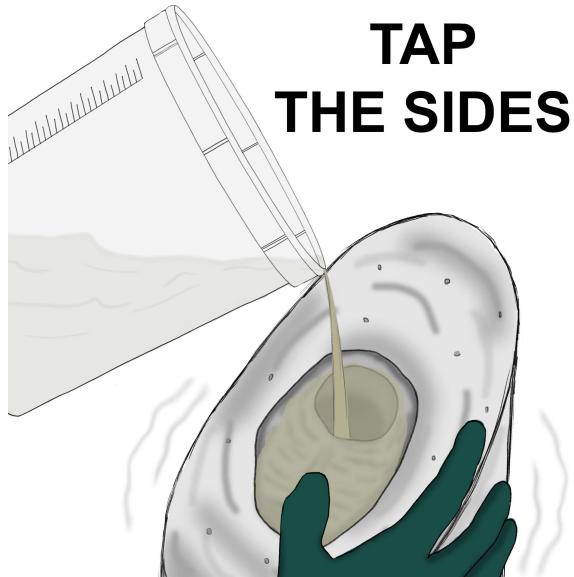
11. Inspect the Mold

Place the container upright inside the 5-quart cup for support. If the impression looks accurate, continue to next step. Don't worry about small bubbles / holes. If the shape is really distorted or the mold looks torn, discard the alginate and start from beginning.



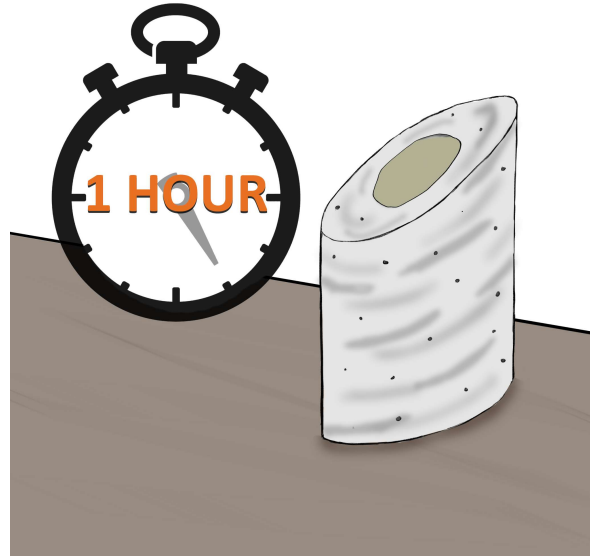
12. Prepare the Plaster Mix

Fill the 64oz cup with **575ml / 19.4oz** of cold water. Slowly add the entire bag of **4lb perfect cast** powder, while stirring. Mix until it resembles pancake batter. (Always add the powder to the water, to avoid clumpy material.)



13. Pour the Plaster Mix

Carefully pour the plaster into the alginate mold until full. Tap the container gently to release any air bubbles. We include more material than needed to ensure every cast fills completely.



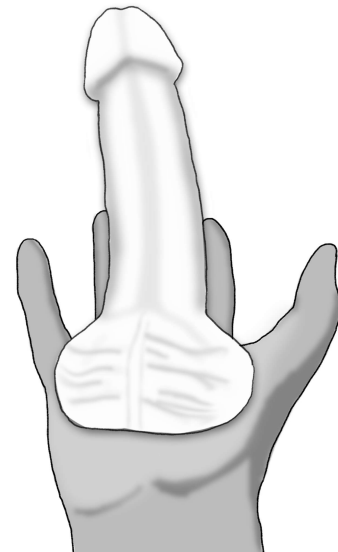
14. Allow the Plaster Cast to Cure

Let the Plaster harden inside the mold for **1 hour** without disturbance.



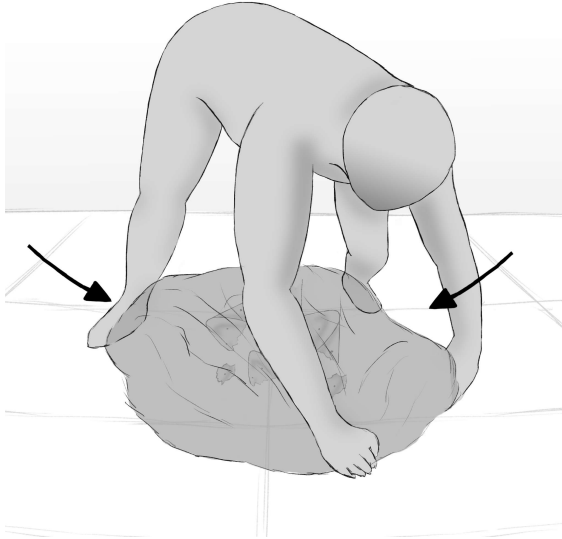
15. Remove the Cast

Carefully break away the alginate and gently remove the cured plaster cast. Inspect it for accuracy and allow it to dry overnight.



16. Cast Suitability (If Applicable)

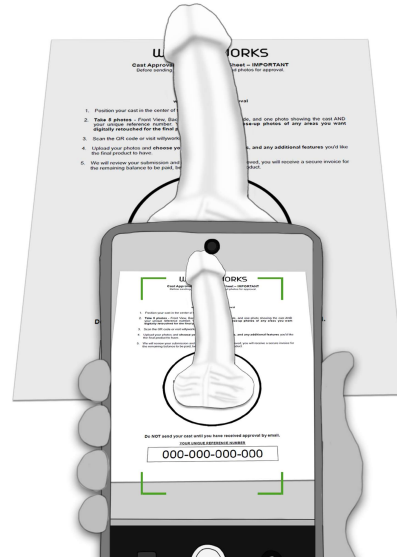
Check the result. If deformed, remove any remaining alginate from the container and restart the process with new alginate. Additional alginate and casting powder can be ordered from our website if needed. Don't worry about minor surface imperfections. They will be digitally corrected during production.



17. Clean Up

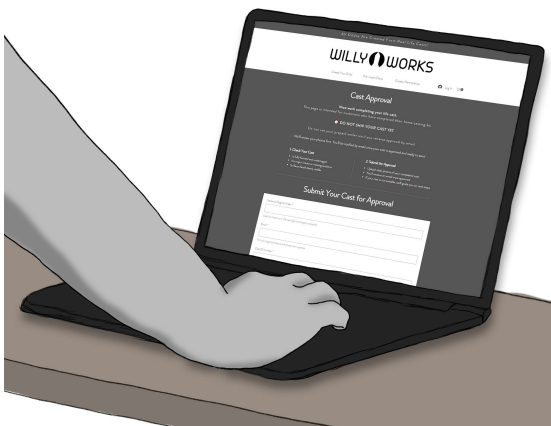
Retain the molding container, mixing cups and unused materials, just in-case another cast is required. Dispose of spent materials in the trash.

Never dispose of any material down drainage systems or toilets. Trash bins only.



18. Photograph the Cast

Place the dry cast on the approval sheet and take the photo angles as instructed. Make sure your reference number is visible in at least one of the photos. Include close-ups of any areas you want us to retouch.



19. Cast Approval

Use the QR code or web link on the approval sheet to Upload your photos — this step is required before you ship your cast to us. We will review your photos to confirm cast suitability.

CAST APPROVED!



YOU MAY NOW SHIP YOUR CAST

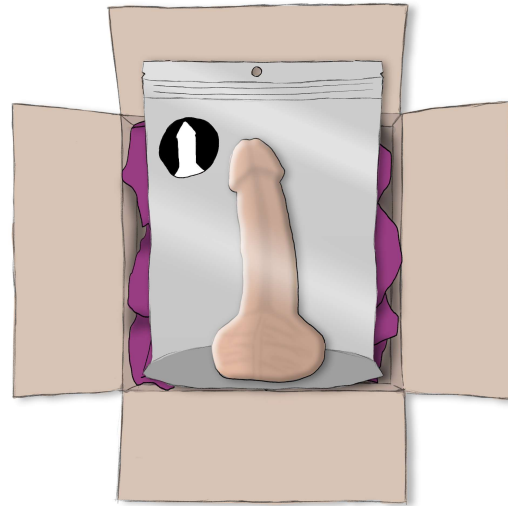
20. Order Completion

Next, wait to receive an email from us to confirm approval of your cast. We will provide a private link where you can complete your payment for stage 2 and select your silicone firmness, color and base type.



21. Ship Your Cast

After payment has completed, you can now wrap your cast in the provided bubble wrap, place it inside the prepaid mailer box, secure it with provided strip of tape and send it to us. We'll email you when the cast arrives. Please allow approximately **3 weeks** for production once we have received your completed cast. Time may vary. We'll keep you updated!



22. Receive Your Custom Product

Your completed silicone dildo will arrive in discreet, plain packaging.

Additional copies or variant requests may be made within **30 days** of the dispatch date. After this period, all production materials, casts, and digital files are securely disposed. Any future orders would require a new life-cast to be created.

You're All Set

Once we receive your cast, our team will get to work. If we have any questions during review or production, we'll contact you by email. Otherwise, you can expect discreet delivery of your finished product within the stated production time frame.

If you need assistance at any stage, we're always happy to help.